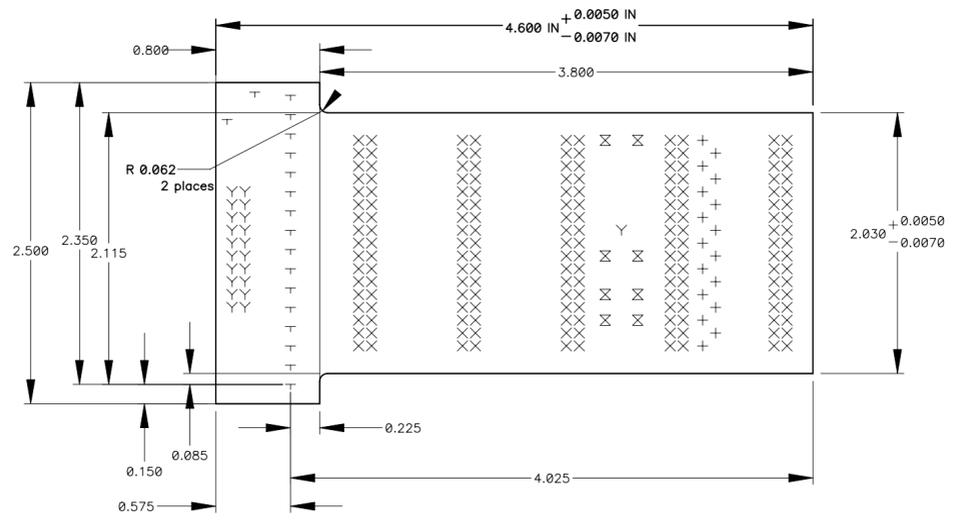


REVISIONS						
ZONE	LTR	REVISIONS	ECR	DATE	BY	APRV
	A	change J1 to 3M con, add holes for grounding connections, add pads for testing		03/09/10	DMS	m.hunter r.george

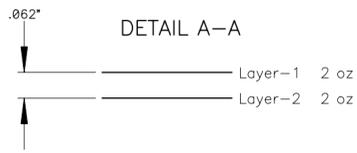


Drill Table			
Hole Dia (inch)	Symbol	Quantity	Plated
0.032	+	17	Yes
0.039	X	170	Yes
0.041	Y	21	Yes
0.047	+	18	Yes
0.065	X	8	Yes

- NOTES: unless otherwise specified
- 1.0 Applicable documents
The following items are required:
PATTERN FILM DWG # MNSN-EL-04-4006
DETAIL DRAWING DWG # MNSN-EL-04-1006 THIS DOCUMENT
 - 2.0 BASE MATERIAL
2.1 Laminate base material shall be natural color, FR-4 or equivalent. See Detail A-A for layer to layer specification and overall thickness.
2.2 B-Stage shall be selected at vendors discretion to meet over all board thickness and end item requirements.
 - 3.0 COPPER PLATING
3.1 Copper plating shall have a minimum purity of 99.5 percent and a minimum thickness of .001 inch. This also applies to the plating in the holes.
 - 4.0 SOLDERMASK
4.1 Apply LPI Green soldermask over bare copper according to the soldermask pattern file (1M & 2M) per IPC-SM-840.
 - 5.0 FINISH
5.1 The printed circuit board shall have HASL finish or equivalent on all exposed metalization. Solder plating shall conform to the visual criteria of IPC-A-600.
 - 6.0 SILK SCREEN
6.1 Silk screen top (-1) and bottom (-2) side of board using white epoxy ink according to the -1S pattern film and the -2S pattern film. Ink shall not cover any exposed metal.
 - 7.0 DIMENSIONS
7.1 All dimensions are in inches.
7.2 Unless otherwise specified all hole sizes apply after plating. Hole sizes are shown in the drill schedule.
 - 8.0 TOLERANCES
8.1 Hole size tolerance +- .003 after plating unless otherwise specified.
8.2 Conductor widths and spacing shall be within 20% of the artwork originals.
8.3 Layer to layer registration shall be .007 inches of true position
8.4 Board dimensions shall meet the requirements of the board drawing.
8.5 Warp and twist shall not exceed that defined in IPC-A-600.
 - 9.0 APPEARANCE
9.1 All inside and outside corners shall have a maximum radius of .065
9.2 Remove all burrs and smooth sharp edges to .010 max.

APPROVED FOR
CONSTRUCTION
03-19-10 DMS

VENDOR NOTE: NOTIFY US OF ANY CONFLICTING REQUIREMENTS OR IF BOARDS CANNOT BE MANUFACTURED TO MEET THE ABOVE REQUIREMENTS, DUE TO VENDORS PROCESS AND/OR TECHNIQUES OR BECAUSE PHOTO TOOLS AND/OR SPECIFICATIONS ARE INADEQUATE.



QTY REQ'D	PART OR IDENTIFYING NO	ITEM DESCRIPTION		ITEM NO
		TOLERANCES UNLESS OTHERWISE NOTED .XX ± .03 .XXX ± .010	ANGULAR ± .5°	
		THIRD ANGLE PROJECTION	NATIONAL OPTICAL ASTRONOMY OBSERVATORIES OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY UNDER COOPERATIVE AGREEMENT WITH NATIONAL SCIENCE FOUNDATION	
DO NOT SCALE DRAWING		NAME	USED ON	REF
NEXT ASSEMBLY MNSN-EL-04-0006		DETAIL	MONSOON	
REFER TO SCHEMATIC MNSN-EL-04-2006		POWER FANOUT BOARD RJ BP w/MCB Right Justified	DWG SIZE C	REV A
SCALE: FULL	DESIGNED BY P. SCHMITT	DATE MAR04	CHECKED BY	DATE
DWG PRODUCED USING PCAD 2006	DRAWN BY Dee Stover	DATE 26mar04	APPROVED BY	DATE
			DWG NO	MNSN-EL-04-1006
			RELEASED	SHEET 1 OF 1



