**Procedure for Removing or installing main (front) electronic module on the Decam Imager**

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**Prior to doing any removal or installation of the Front End Electronics modules or Heater System Modules, make sure the person doing the procedure has practiced with a crate. It is very important to understand how the injector/ejector handles on the module work. Las Tacas will have a spare crate and modules.**

**Always follow ESD procedures when handling any module.**

Removal of main electronic module on Decam Imager

1. All ESD rules should be followed, wrist straps.
2. Make sure power is off on crate.
3. Carefully remove main electronic module from the crate.
4. Place module in an ESD safe box.

Installing main electronic module on the Decam Imager

1. All ESD rules should be followed, wrist straps.
2. Make sure power is off on crate.
3. Remove main electronic module from ESD safe box and install into proper slot on crate.

**PLEASE NOTE:**  When properly seated the module will slide in easily. Never apply force, other than the using the module handles to complete insertion.

1. Visually inspect electronic module to make sure it is fully seating in crate, latches are locked in place.