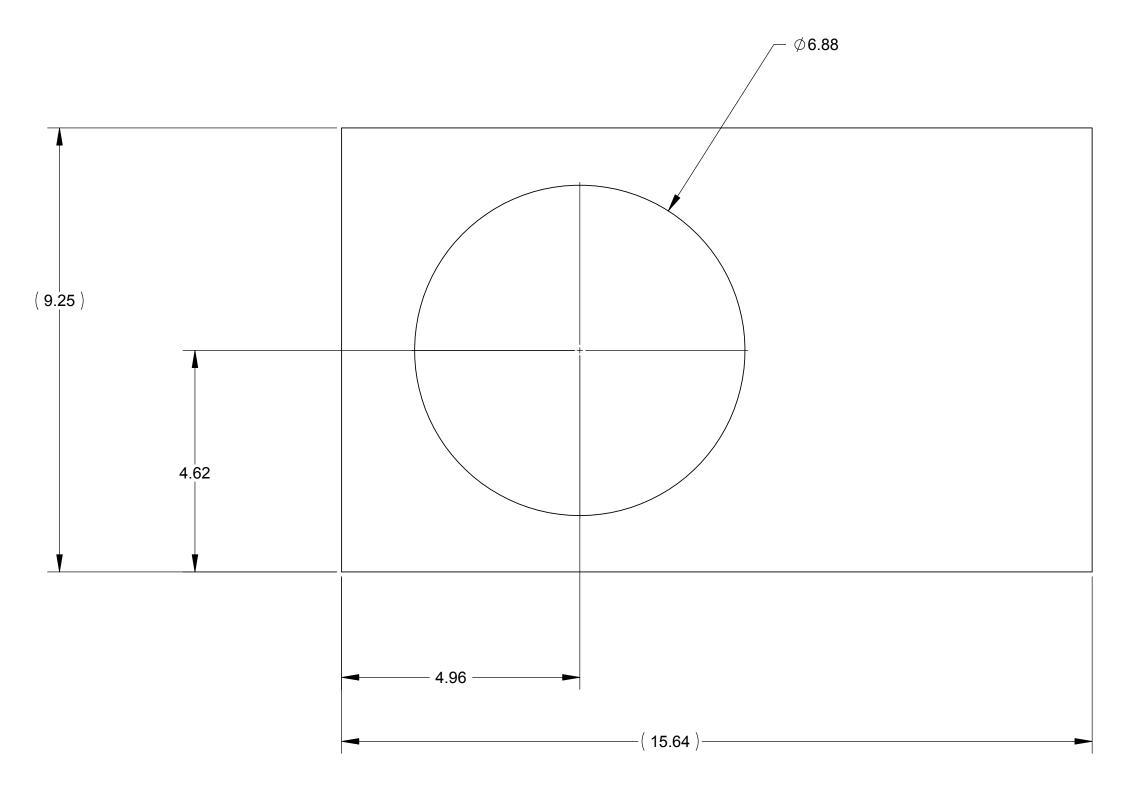
NOTES: UNLESS OTHERWISE SPECIFIED:

- 1. THIS DRAWING MODIFIES AN EXISTING VENDOR PART.
- 2. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M 1994.
- 3. ALL DIMENSIONS IN INCHES EXCEPT AS NOTED.
- 4. CHAMFER OR RADIUS SHARP EDGES .020-.040 TO REMOVE BURRS LEFT BY MACHINING.
- 5. MACHINED SURFACE ROUGHNESS TO BE 32 MICRO-INCHES OR BETTER.



(.06)

ALTERED ITEM DRAWING

MAKE FROM:

(24571-539 OUTER SIDE PANEL)

ZONE	REV	DESCRIPTION	BY	DATE	APV BY				
REVISIONS									

MATERIAL: ALUMINUM 6061-T6	CALCULATED WEIGHT (Lbs)		0.65			
TOLERANCES UNLESS OTHERWISE NOTED .XX ±.03 ANGULAR .XXX ±.005 ±.5°	Astronomy			OPERATED BY THE UNIVERSITIES FOR RESEARCH IN ASTRONO ER COOPERATIVE AGREEMENT WITH THE ATIONAL SCIENCE FOUNDATION		TH THE
NEXT ASSEMBLIES	DRAWING TITLE	USED ON:				
	OUTER SIDE PANEL W/ FAN CUTOUT			MONSOON		
MNSN-EL-02-0001				DRAWING SIZE		OD
				SCALE	: 1:2	DO NOT SCALE DRAWING
	DESIGNED BY:	CHECKED BY:	DRAWING NUMBER			
				NSN-EL-02-1007		
DWG PRODUCED WITHSOLIDWORKS 2004	DRAFTED BY: MRA	APPROVED BY:	RELEASE DATE: 1	/18/05	SH	IEET: 1 OF 1